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and
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Owners**

Inside this issue:

Our New Home	1
Our Lasers	2
Our Router s and Press Brake	3
Come Visit Us.	4



Welcome To Our New Home !!



We are now at 2025 Masonry Way off of Irongate Road

K & K Industries, Inc., has had an eventful four years! Since opening our doors in 2004, the demand for laser cutting, router cutting, and press brake forming has been growing at an accelerated pace.

We attribute a lot of our success to the variety of our customers as well as the fact they continue to be our main source of advertising. Boat builders, sign companies, dairy industry, snowmobile manufacturers, and many others depend on K & K to manufacture their metal, wood, and plastic projects. K & K is the largest Laser & Router cutting shop between Seattle and Vancouver so we are filling the needs of the Northwest area, and being conveniently and centrally located has contributed to our success.

So...with success comes growth. We officially outgrew our Wynn Road location and found a new place to accommodate the new Cincinnati 5,000-watt laser and a MultiCam 6' x 12' router. So, in addition to our Press Brake, we now have two lasers and two routers. In September of this year we moved from our too-small quarters into a very spacious building in the Irongate industrial area.

This move has given us the space we need along with the ability to produce the

high quality that our customers expect with complete ease of movement. Now we have the capacity to inventory materials for fabrication so that our customers can expect their orders even more quickly and with even better results.

K & K Industries has the experienced employees with the skills and knowledge of the most long-established laser and router cutting businesses. We are a job shop, producing parts for our customers to their exact specifications within their time constraints an scope of need Our objective is to work directly with each company and individual from start to finish, ensuring a quality product quickly and efficiently.

K & K looks forward to continued growth in the years to come, and we are grateful to all who have given us the opportunity to help them grow as well!



Check out our Lasers

Page 2



K & K Does Modern Laser Cutting



Our Cincinnati Lasers all employ rugged construction with fabricated plate steel frames that are often twice as heavy as other types of lasers. Our Lasers can stand up to the work load that is common in a metal fabricating shop, day in and day out. The accuracy of our lasers exceeds most metal cutting requirements and ensures unmatched part quality. The Dynamic Power Control accurately matches the required laser power to the desired feed rate for better edge condition and higher part accuracy with fewer adjustments by the operator.



State-of-the-art technologies make our lasers extremely versatile, productive tools for flexible and just-in-time manufacturing, as well as an economical alternative to punch presses and machining centers in creating parts without tooling costs or setups.



How Our Lasers Work



Laser cutting is one of the fastest growing processes in industrial manufacturing equipment. Laser cutting machines are being used by metal fabricators in place of older technology equipment like turret punches. Industrial laser cutting machines take the laser light from the resonator and bounce it off of several mirrors in what is known as the beam delivery system. The beam is reflected into a laser cutting head where there is a lens. This lens works like a magnifying glass to focus the laser beam to a very small spot. The laser cutting machine either moves the cutting head or the metal or both to cut parts. Our high performance precision laser cutting systems move the laser cutting head and keep the metal stationary.



Our Routers Are State Of The Art

Our two Multicam 5000 Series CNC Routers are designed for high-speed routing in a broad range of materials such as aluminum, wood, plastic and non-ferrous metals. With its 8' x 30' table, the larger capacity router has extended our cutting abilities tremendously, and having two machines extends our capability to produce parts for our customers more quickly.



Our Press Brake Is Leading Edge

Our CINCINNATI AUTOFORM+ CNC Press Brake combines precision forming capabilities with leading edge control technology. The AUTOFORM+ is highly versatile. It can handle sheet metal or plate, and can form complex or simple parts with ultimate precision.

An accurate press brake requires a precision leveling system. The AUTOFORM + meets this requirement by having a .00002" resolution glass scale encoder mounted on each side of the housing. Ram repeatability is verified prior to shipment at maximum forming speed to be within ± 0.0004 " (3 Sigma) along the entire length of the press brake.





K&K Industries, Inc.

Laser & Router Cutting for the Pacific Northwest

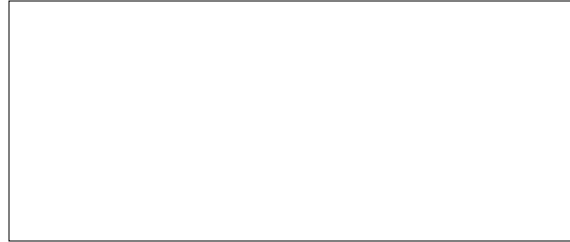
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We're on the web
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Come and See Our New Facility

We would love to have you come and see our new facility and see our machines in action. Give us a call and we'll give you the grand tour!!

